

## DESCRIPTION

**Adhesion Promoter** promotes adhesion to a variety of substrates including thermoplastics.

## FEATURES

- Formulated for olefin-based plastics
- Easy application
- Fast topcoat time
- Convenient aerosol

## SUITABLE SUBSTRATES

### PROPERLY PREPPED (SEE PREPARATION SECTION)

- Olefin-based plastics

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
4P-15-053	Adhesion Promoter	Clear	16 oz. Aerosol

## PRODUCT SPECIFICATIONS

MIR:	Category ABT < 1.75
Coats:	1 medium wet
Topcoat Time:	3-5 minutes

If applying to a non-automotive substrate, consult local VOC regulations.

Always wear OSHA required (PPE) Personal Protection Equipment as outlined on the SDS and product label to ensure your safety.



Check local VOC regulations to ensure compliance of all products in your area.

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## PREPARATION

### FLEXIBLE, OLEFIN-BASED PLASTIC

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1. Clean repair area with **Scuff & Clean** and a red scuff pad. Rinse with water and dry or wipe with a clean, damp cloth until removed.
  2. Next, clean with **Plastic & Leather Prep**, **SEM Solve** or **XXX Universal Surface Cleaner**. Surface must be completely dry; avoid saturating panel with cleaner.
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## APPLICATION

1. Apply one medium-wet coat

**Note: Adhesion Promoter** must be completely flashed before application of top coat.

2. Allow to flash 3-5 minutes before topcoating. If topcoat time exceeds 24 hours, scuff, tack and reapply.

Note: Adhesion improves with time. Do not rush to reinstall part.

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## CLEAN UP

1. After each use, turn can upside-down and spray several seconds to clear spray tip.

Use appropriate cleaning materials compliant with VOC regulations in your area.



## STORAGE

Products should be stored between 60 – 80°F (16 – 27°C). The shelf life for **Adhesion Promoter** is 5 years when stored under ideal conditions.

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regulations to ensure  
compliance of all  
products in your area.

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## RELATED PRODUCTS

Part:	Product:	Size:
38373	SEM Solve	20 oz. Aerosol
38353	Plastic & Leather Prep	16 oz. Aerosol
38398	Scuff & Clean	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart
77763	XXX Universal Gun Cleaner	20 oz. Aerosol

### Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

#### Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate. Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.

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